

Failure Modes and Effects Analysis/Critical Items List

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 Title: Risk Assessment Executive Summary Report (RAESR) for the USA SAFER

Item Name: Regulator Qty: 1 FMEA Number: US-SFR-100
 Item Part Number: 269-530-PL3VE, 269-538-PL3VE ORU Name: SAFER
 Subsystem Name: Propulsion ORU Part Number: SED33105900-311
 Function: Maintains SAFER GN₂ working pressure

Item Type Designator: C PG/IP Identifier: N/A
 Reference Designator/Find No.: N/A Drawing Number: SED33105904, SED33105972
 Logistics Control Number: N/A

End Item Name: SAFER
 End Item Capability: Six degrees of freedom through 24 thrusters, each rated at 0.8 ± 0.08 lbs. force in vacuum.
 End Item Function: Provides emergency EVA self-rescue for separated crewmember.
 ISS Zone: EVA Shuttle Zone: EVA

Criticality

Critical Item: Yes: _____ No: X Criticality Category: ISS: 1R Shuttle: 1R/3
 Success Paths: Success Paths Remaining:

Failure (Mode, Cause, Detection, Corrective Action)

Failure Mode: Regulator fails closed.
 Failure Mode Code:
 Failure Cause: Contamination, piece-part failure, binding.
 Failure Detection:
 Flight: IVA – None.
 EVA – No thrust available.
 Ground: Functional Test.
 Time To Detect Quantity: 10 Time To Detect Units: Seconds
 Correcting Action: IVA – None.
 EVA – None.
 Remarks: None
 Failure Effect Phase: EVA Operations Affected Stage(S): EVA Operations

Failure Effect

On ORU/Assembly:
First/Second Failure: Inadvertent EVA crewmember separation.
Third (this) Failure: Regulator fails closed. No GN₂ flow to thrusters. Unable to perform self-rescue.
 On Subsystem/Next Assembly: No GN₂ flow.
 On End Item/Segment: Prevents self rescue.
 On Crew/ISS: Possible loss of EVA crewmember.
 Time To Effect Quantity: 1 Time To Effect Units: Seconds

Redundancy Screen

ISS (Shuttle)
 Checkout Pre-Launch (A): Pass
 Checkout On-Orbit (B): N/A
 Detection Flight Crew: Pass Or Detection Ground Crew: Fail
 Loss Of Redundancy
 From A Single Cause (C): N/A